

# Innovations for Conversion of Biomass to High Value Chemicals by Photocatalytic Process

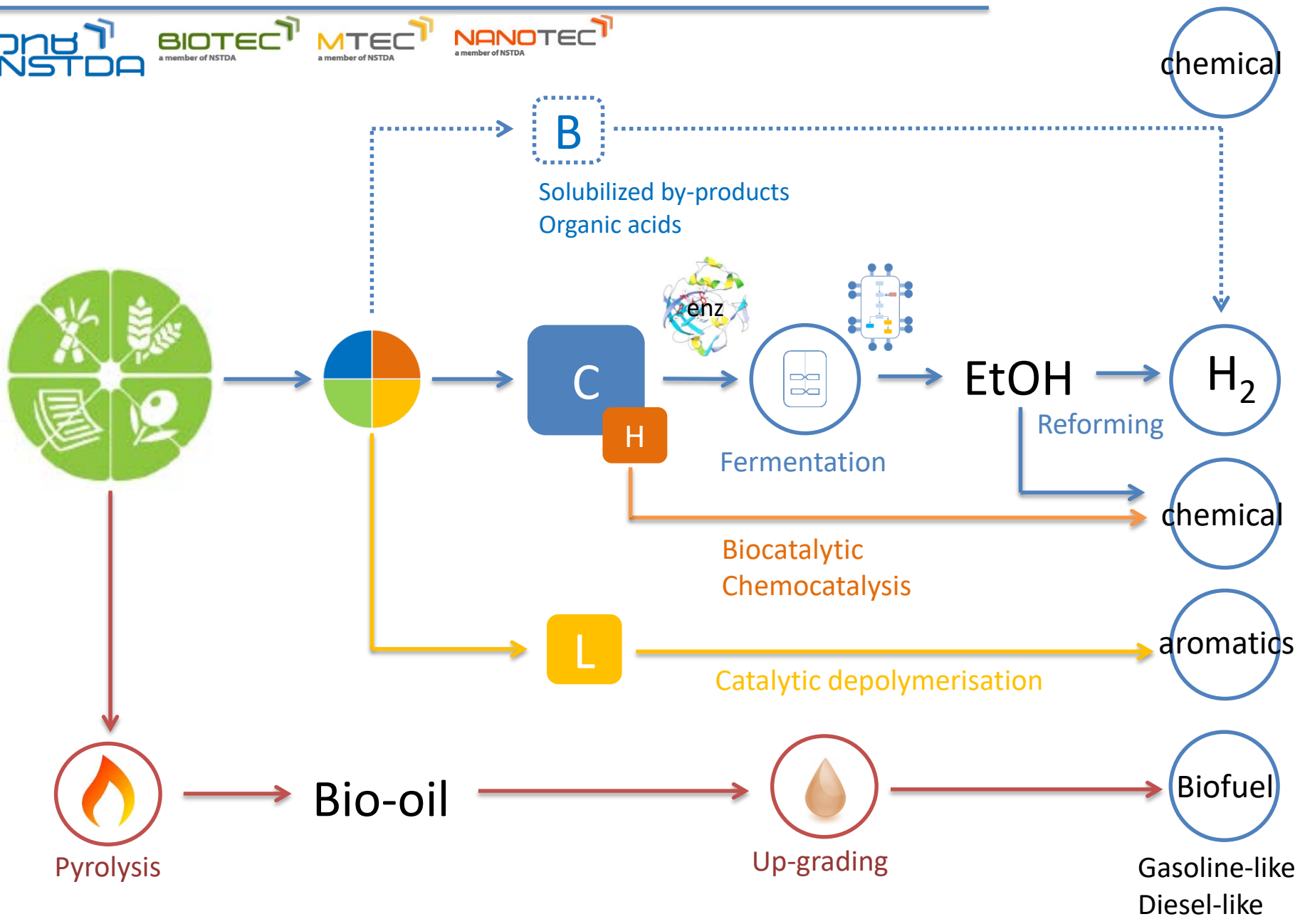
Takashi Sagawa

Navadol Laosiripojana  
Verawat Champreda  
Surawut Chuangchote

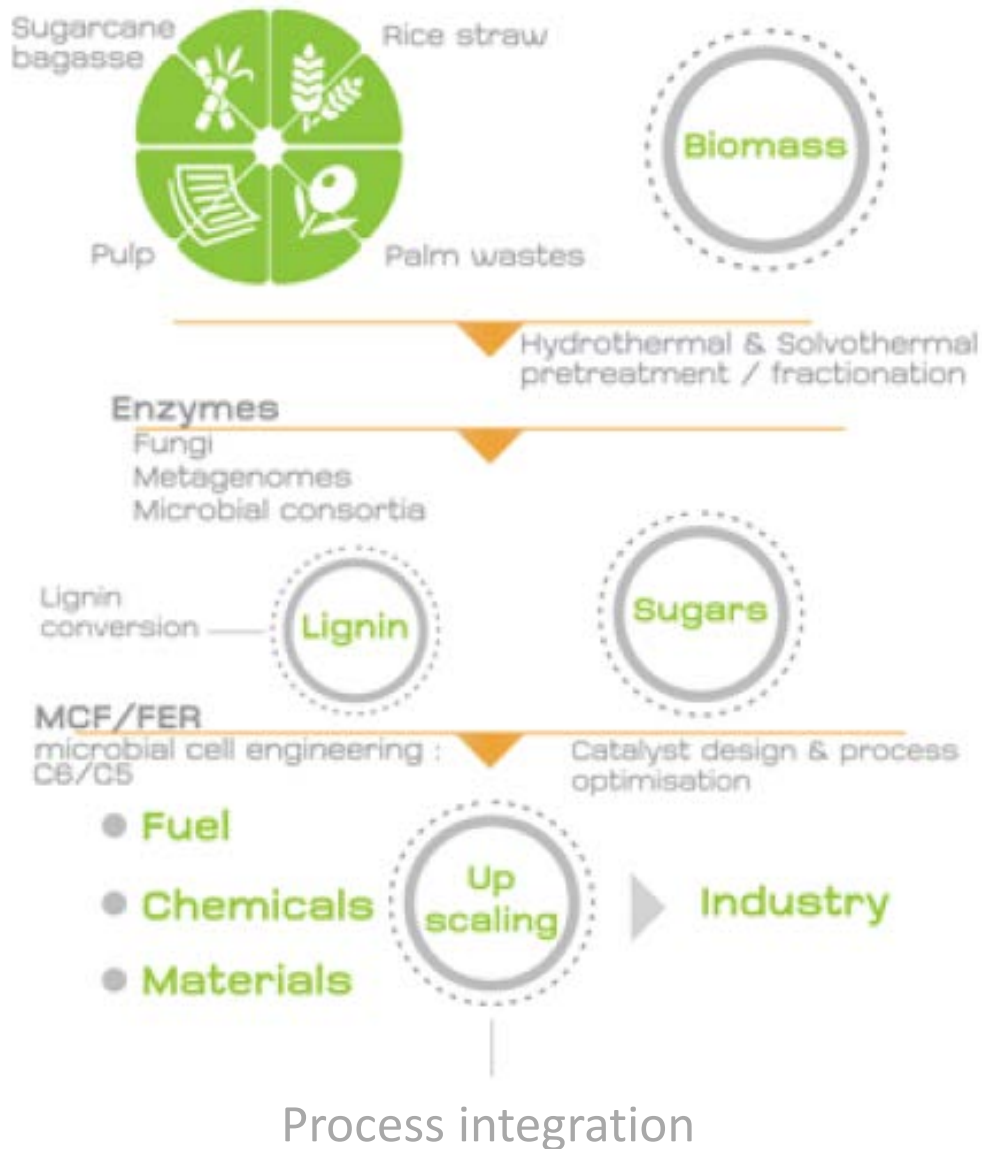
NSTDA



# NSTDA Integrated biorefinery research network



# IBL core research themes



## Pretreatment & Fractionation

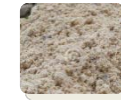
- Green process: LHW/ORG
- Efficiency/Selectivity

## Enzymatic hydrolysis

- Cellulolytic enzyme
- High solid hydrolysis process



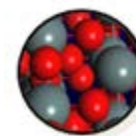
Bagasse



Cassava pulp

## Catalysts & Biocatalysts for conversion

- Sugars: Cell factory
- Lignin: Catalytic conversion



Catalyst



Biocatalyst

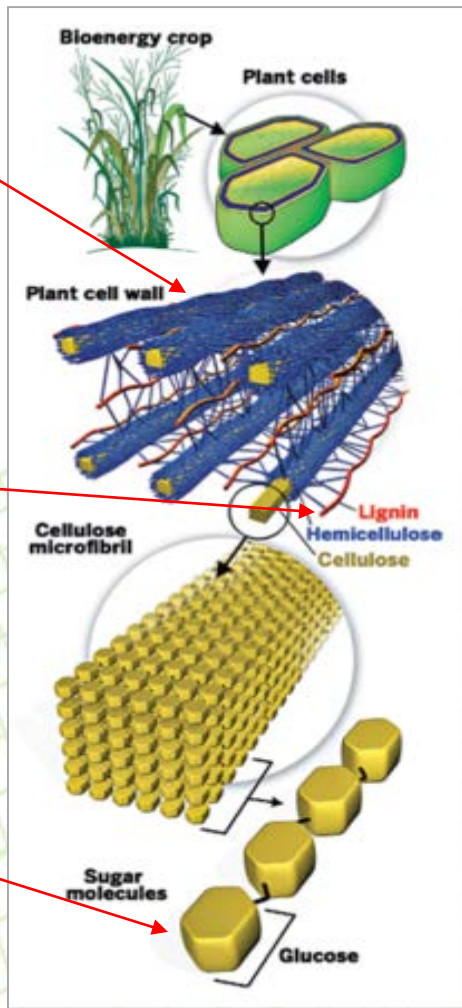


Cell factory [MCF]

# Research Themes

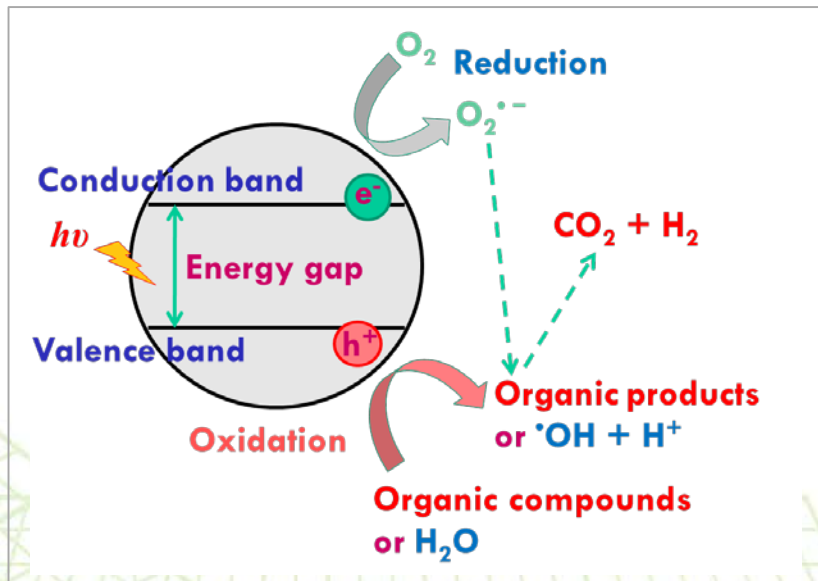


**Theme 3**  
Biomass  
Pretreatment



**Theme 2**  
Lignin  
Conversion

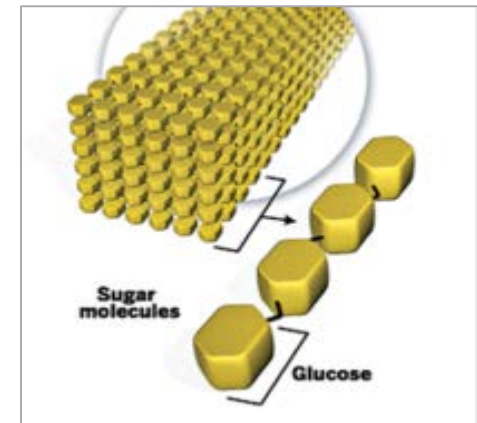
**Theme 1**  
Sugar  
Conversion



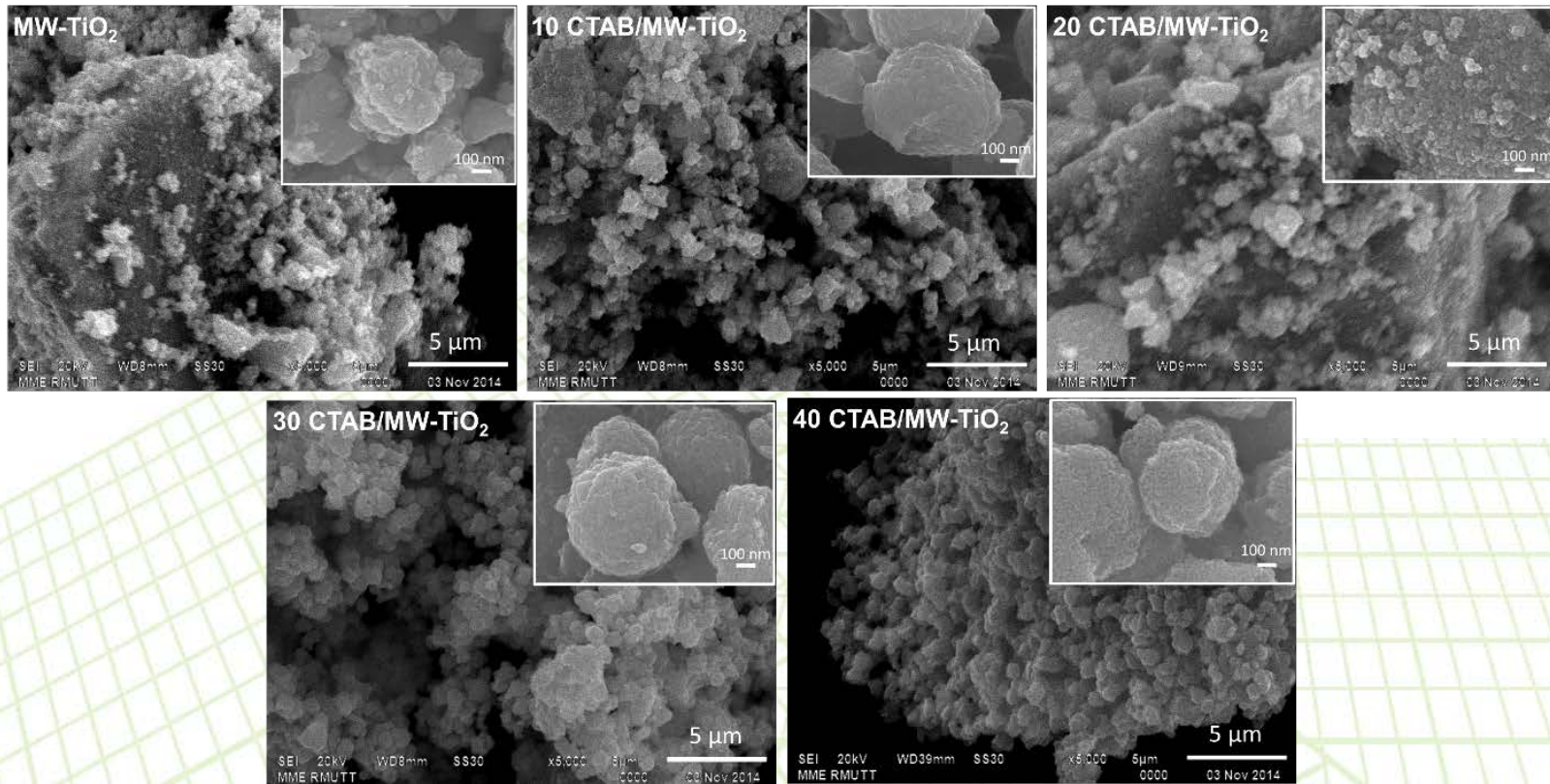
**Value-added Fuels & Chemicals**



# Theme 1: Sugar Conversion



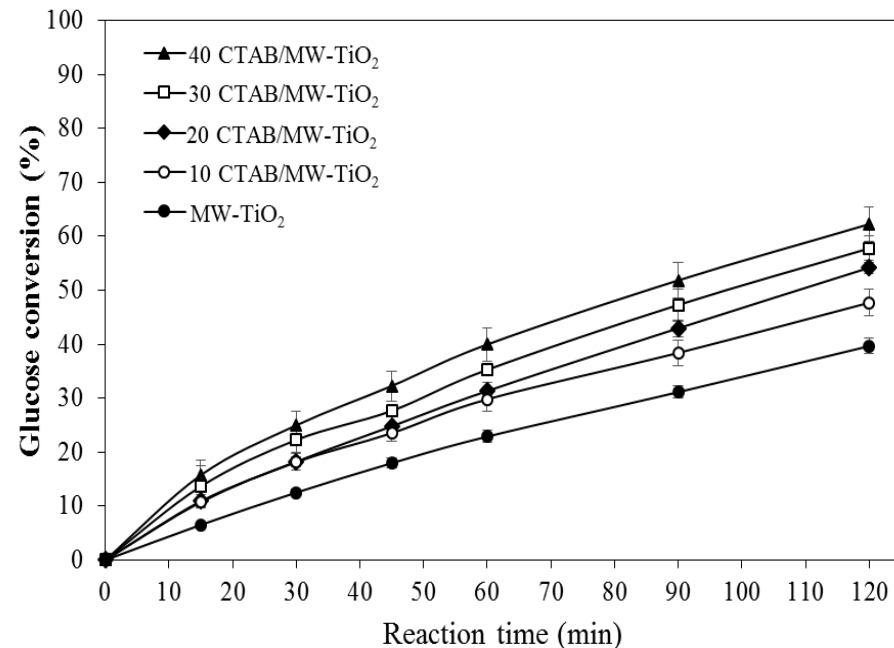
# Development of $\text{TiO}_2$ Fabrication with CTAB Surfactant



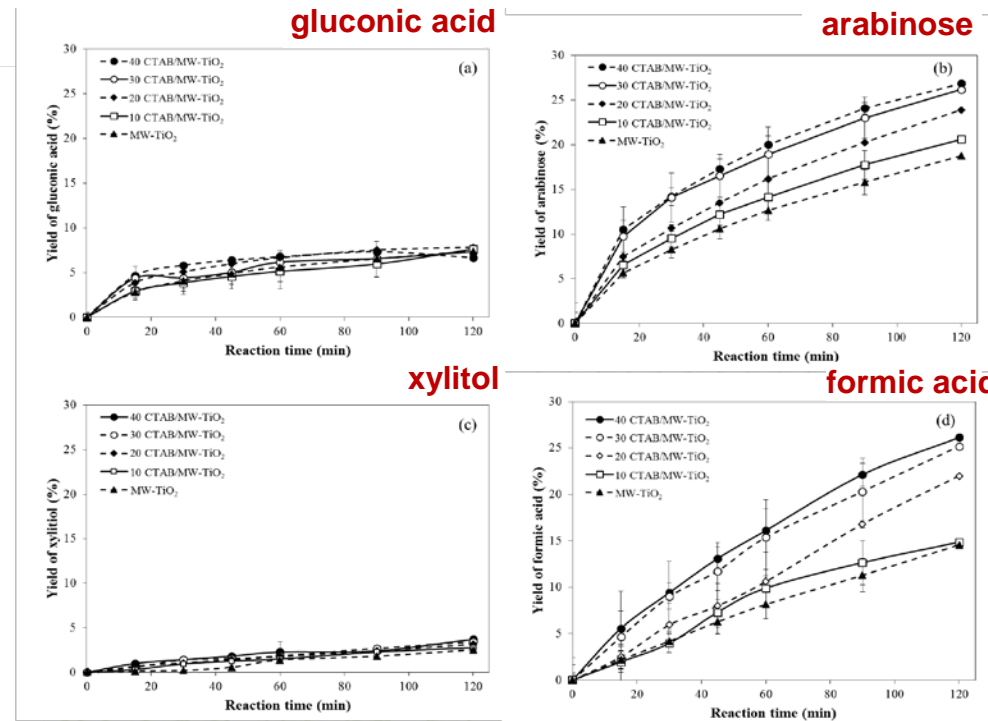
SEM and FESEM images of  $\text{TiO}_2$  photocatalysts synthesized by different concentrations of CTAB

# Photocatalytic Activity of $\text{TiO}_2$ Modified by CTAB

## The results of development of $\text{TiO}_2$ fabrication with CTAB surfactant



Photocatalytic conversion of glucose with  $\text{TiO}_2$  synthesized with different concentrations of CTAB in MW.



Product yields of photocatalytic conversion of glucose with  $\text{TiO}_2$  photocatalysts synthesized by different concentrations of CTAB

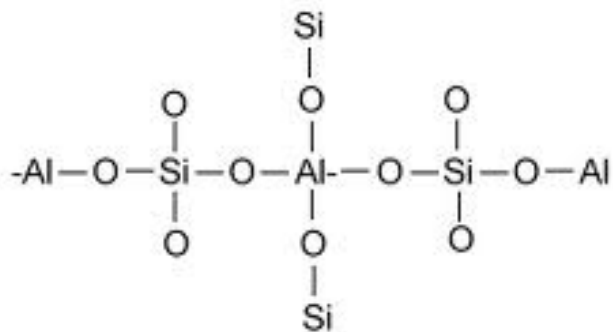
# Modification of TiO<sub>2</sub> with Zeolite Supporters

## Zeolites

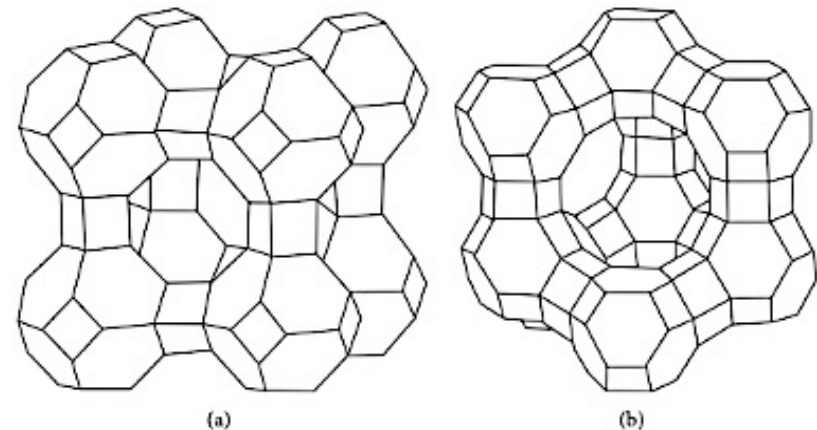
Zeolites are hydrated aluminosilicate minerals made from interlinked tetrahedral of alumina (AlO<sub>4</sub>) and silica (SiO<sub>4</sub>).

## Advantages of Zeolites

- ✓ Improved selectivity
- ✓ High activity
- ✓ Excellent absorption ability



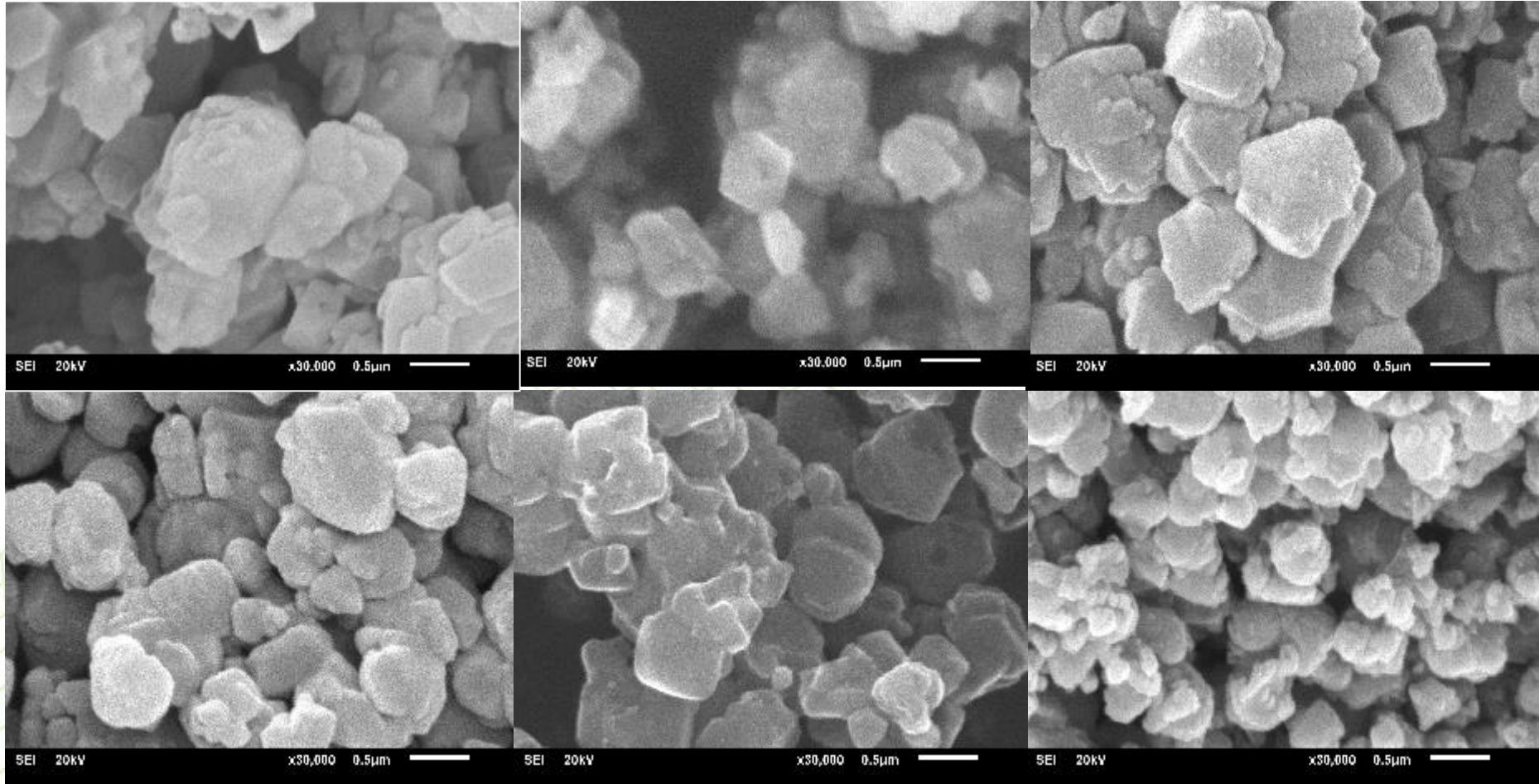
Basic Zeolite Structure



Structure of zeolite A (a) and faujasite-type zeolites X and Y (b) formed by sodalite cages



# Modification of $\text{TiO}_2$ with Zeolite Supporters

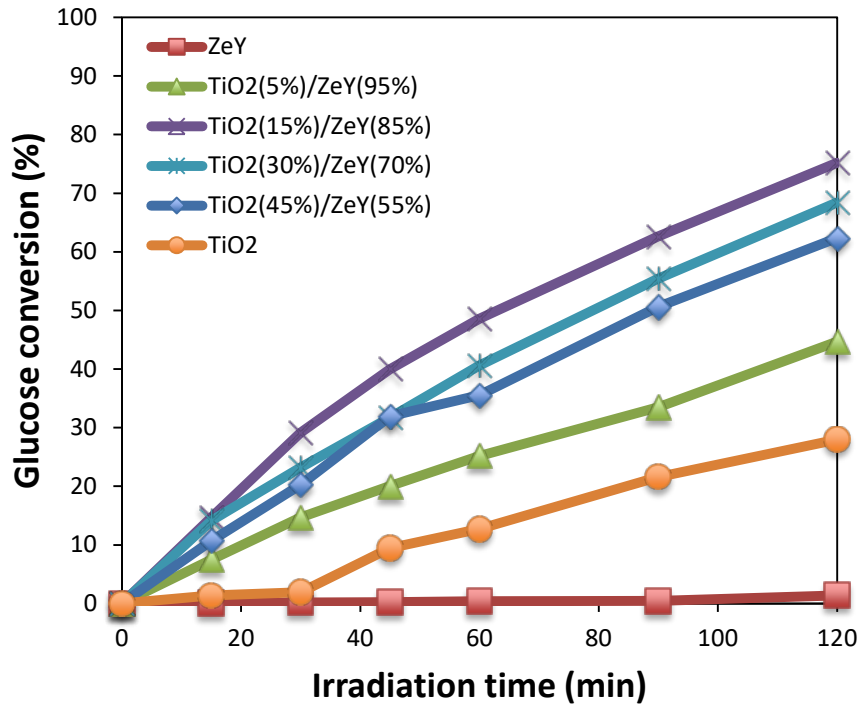


SEM images (30000x) of ZeY,  $\text{TiO}_2$  (5%)/ZeY(95%),  $\text{TiO}_2$  (15%)/ZeY(85%),  $\text{TiO}_2$  (30%)/ZeY(70%),  $\text{TiO}_2$  (45%)/ZeY(55%), and  $\text{TiO}_2$ .

# Modification of $\text{TiO}_2$ with Zeolite Supporters

*The results of modification of  $\text{TiO}_2$  with zeolite supporter*

## Photocatalytic conversion of glucose



Photocatalyst

$S_{\text{BET}}$  ( $\text{m}^2/\text{g}$ )

ZeY

590.76

$\text{TiO}_2(5\%) / \text{ZeY}(95\%)$

588.36

$\text{TiO}_2(15\%) / \text{ZeY}(85\%)$

524.41

$\text{TiO}_2(30\%) / \text{ZeY}(70\%)$

494.57

$\text{TiO}_2(45\%) / \text{ZeY}(55\%)$

419.44

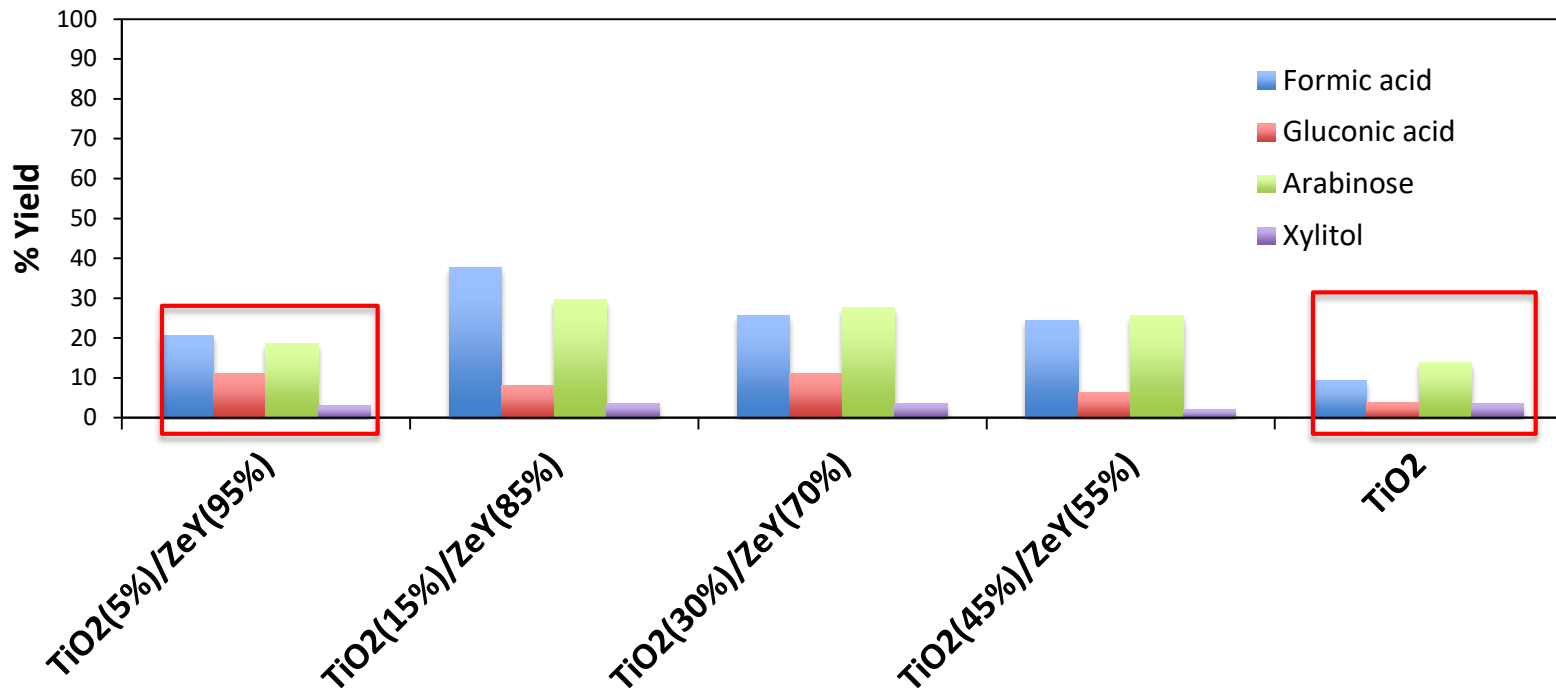
$\text{TiO}_2$

34.38

# Modification of $\text{TiO}_2$ with Zeolite Supporters

*The results of modification of  $\text{TiO}_2$  with zeolite supporter*

## Product Yields

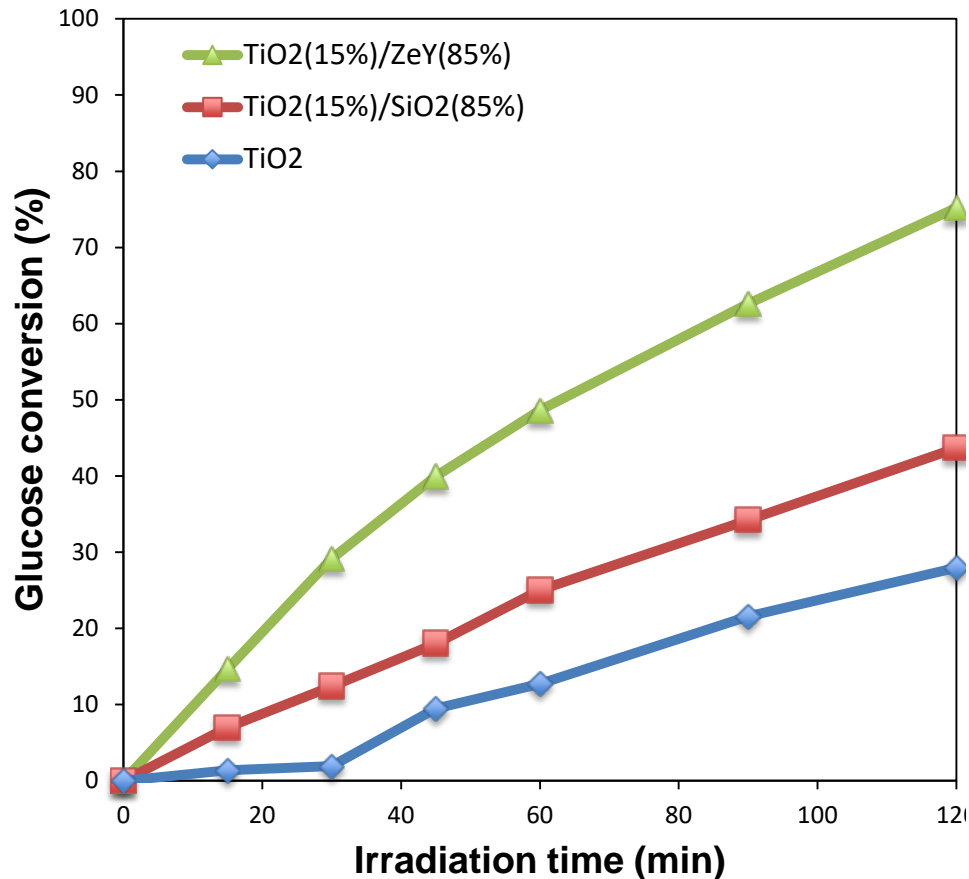


# Modification of TiO<sub>2</sub> with Zeolite Supporters

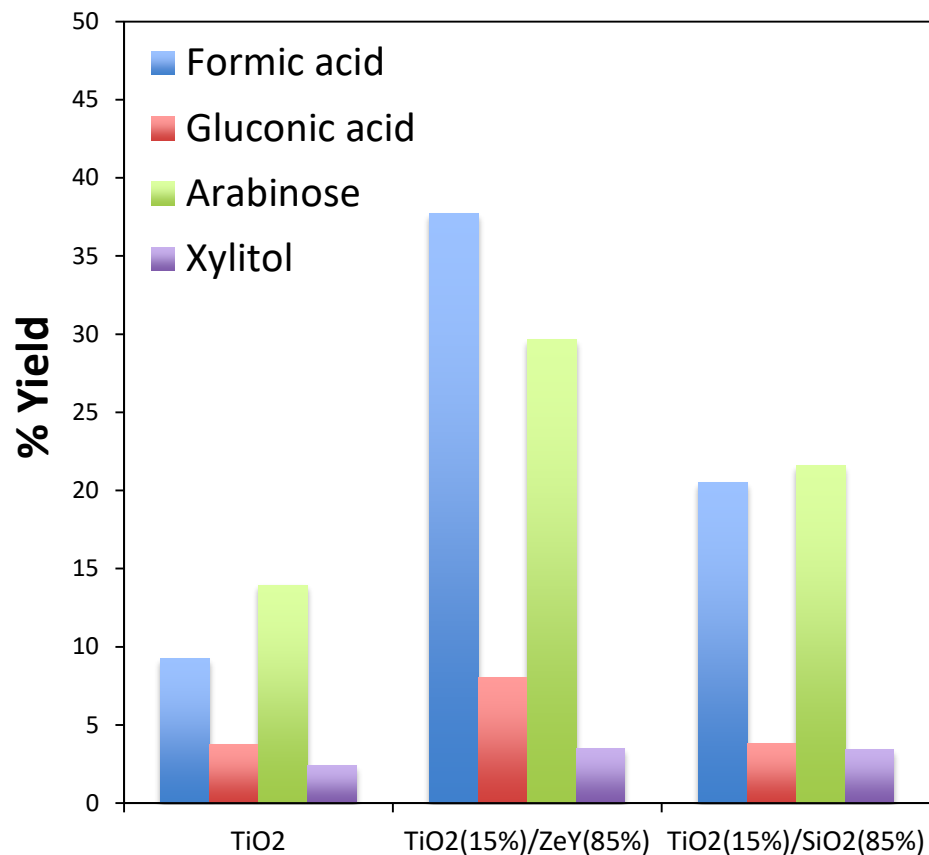


## The results of modification of TiO<sub>2</sub> with zeolite supporter

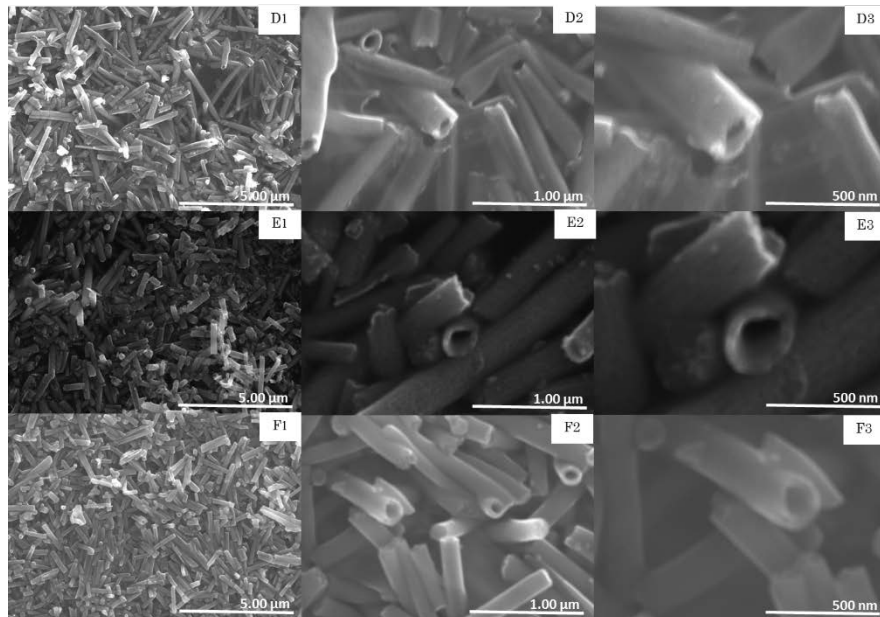
### Photocatalytic conversion of glucose



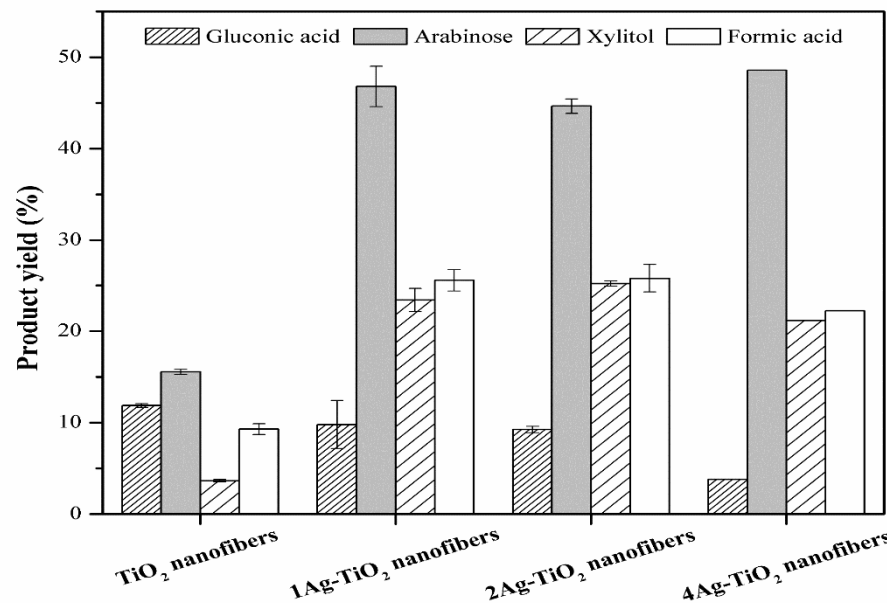
### Product Yields



# TiO<sub>2</sub> Nanofiber Photocatalysts

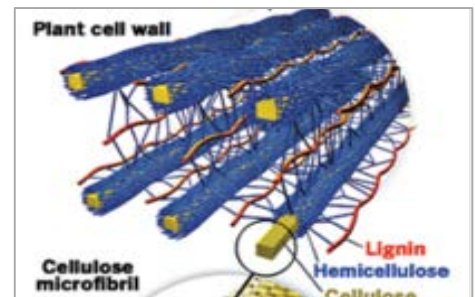


SEM images of TiO<sub>2</sub> nanofibers from co-axial horizontal electrospinning at inner flow rate 0.5 ml/h at magnifications of (D1) 10.0k, (D2) 50.0k and (D3) 100.0k, inner flow rate 1.0 ml/h at magnifications of (E1) 10.0k, (E2) 50.0k and (E3) 100.0k and inner flow rate 1.5 ml/h at magnifications of (F1) 10.0k, (F2) 50.0k and (F3) 100.0k.

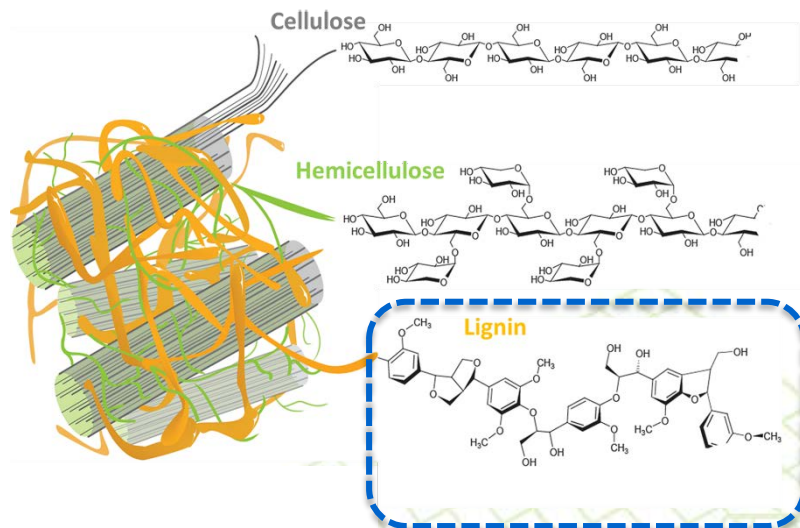


Yields of formic acid, gluconic acid, arabinose, and xylitol from photodecomposition of glucose

# Theme 2: Lignin Conversion



# Photocatalytic Conversion of Lignin to High-value Products

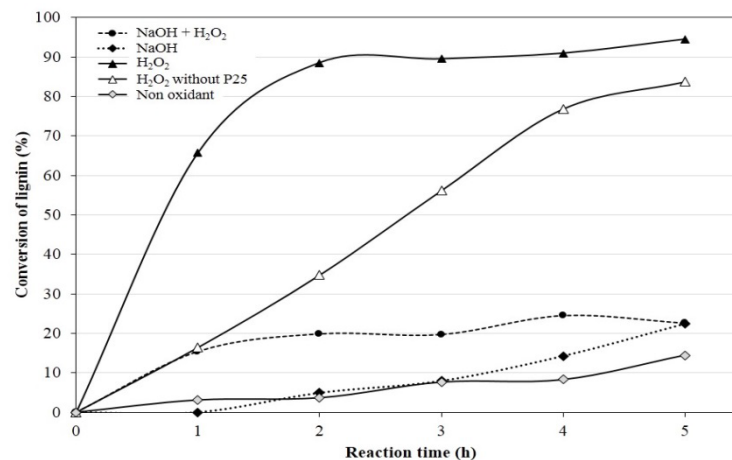


## Photocatalytic activity

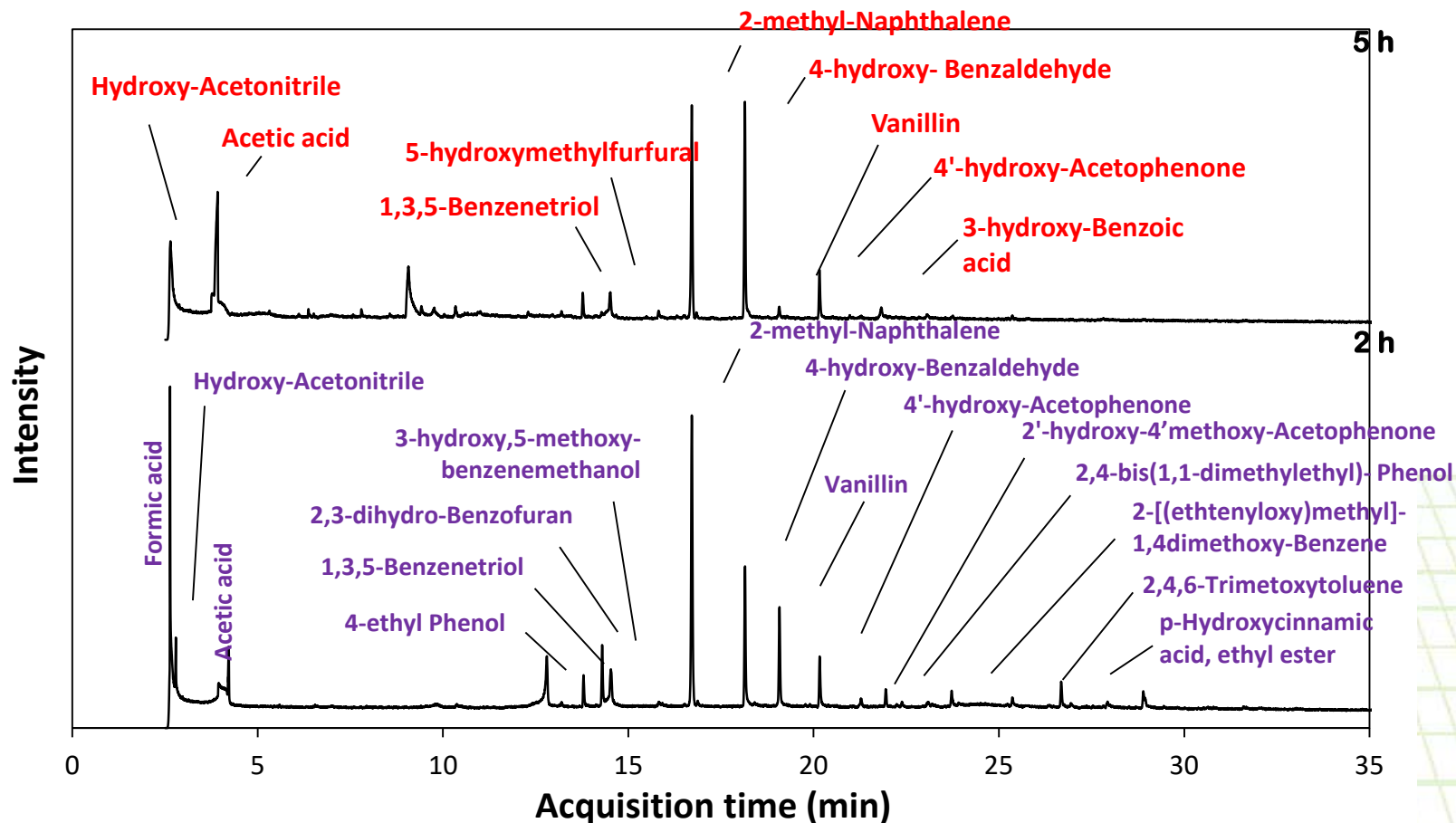
### Composition of the biomass

<http://www.psb.ugent.be/bio-energy/313-lignin>

Effect of kraft lignin concentration on photocatalytic conversion of kraft lignin (reaction conditions: 1g/L of P25, 100/0 v/v of water to ACN and 400 W of UV-lamp).



# Products from Conversion of Lignin



GC-MS spectra of hydrocarbon compounds derived from photocatalytic conversion of kraft lignin catalyzed by P25 under UV irradiation for 2 and 5 h.



# Price of High-value Chemicals



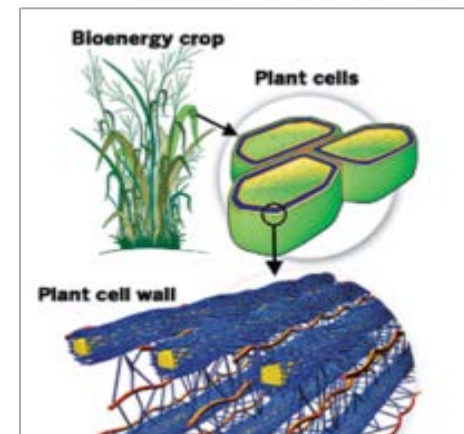
## Chemicals from glucose conversion

Products	Price (THB)/kg	Applications
Gluconic acid	337	acidity regulator
Arabinose	1685-5055	sweetener
Xylitol	33.7-168.5	sweetener
Formic acid	16.513-18.53	preservative and antibacterial agent, use in cleaning products, dyeing and finishing textiles products, and use in direct formic acid fuel cell (DFAFC)

## Chemicals from lignin conversion

Products	Price (THB)/kg	Applications
2-methyl naphthalene	33.7-50.55	textile dyeing, printing and metal surface water treatment and chelating, used in organic synthesis, pesticide, pharmaceutical and dyne intermedite
4-hydroxy-benzaldehyde	33.7-3370	pharmaceutical intermediate, antiallergic agent blood system agent and anesthetic agents
Vanillin	33.7-505.5	synthetic flavor and fragrance
4'-hydroxy-acetophenone	3370	used in the manufacture of medicinal reagent

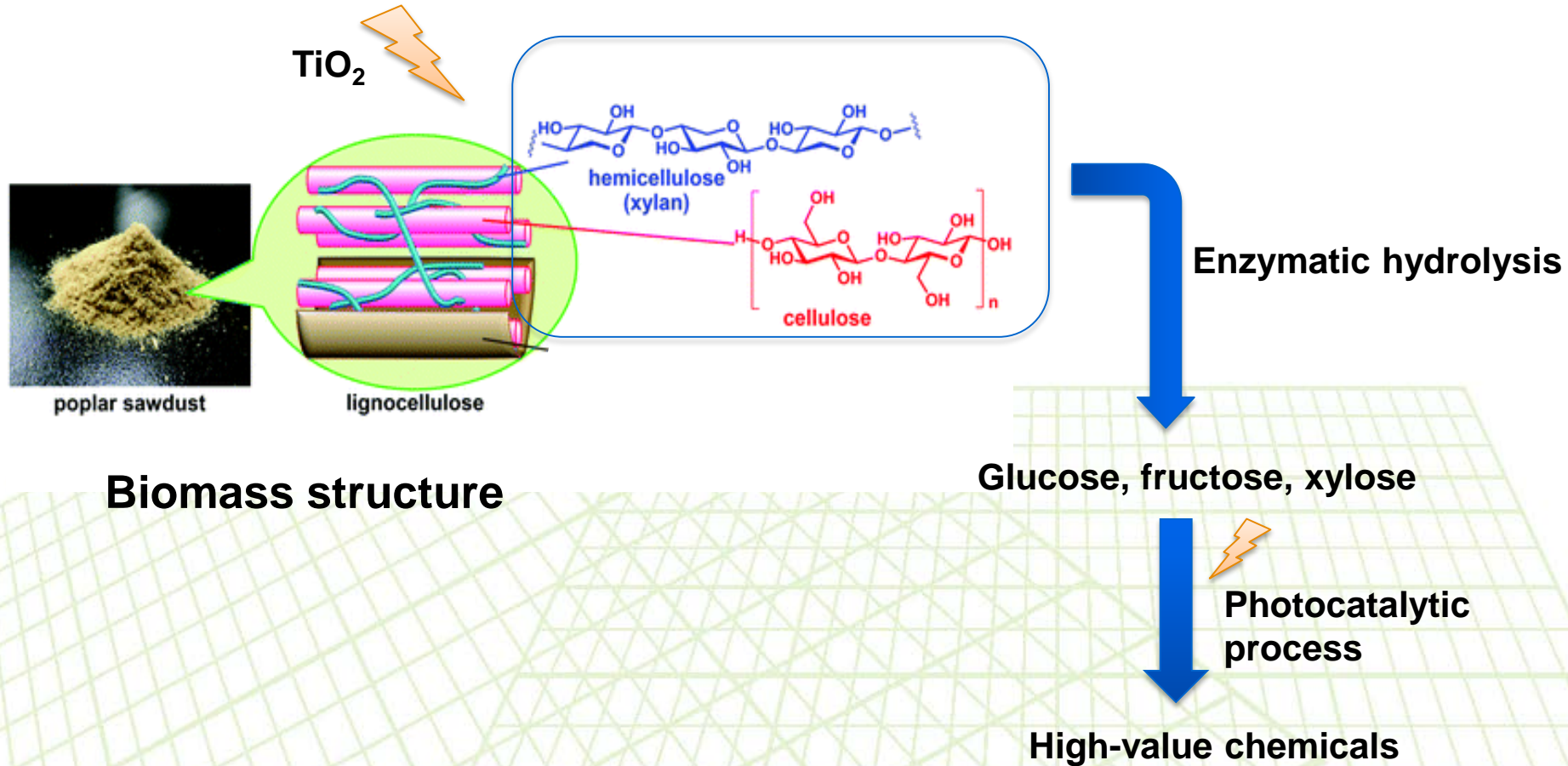
# Theme 3: Biomass Pretreatment



# Photocatalytic Pretreatment of Biomass



## Concept of Photocatalytic Pretreatment of Biomass



# Photocatalytic Pretreatment of Biomass



①

## Blank Pretreatment



Pretreated suspension  
filtrated by vacuum filter



Filtration



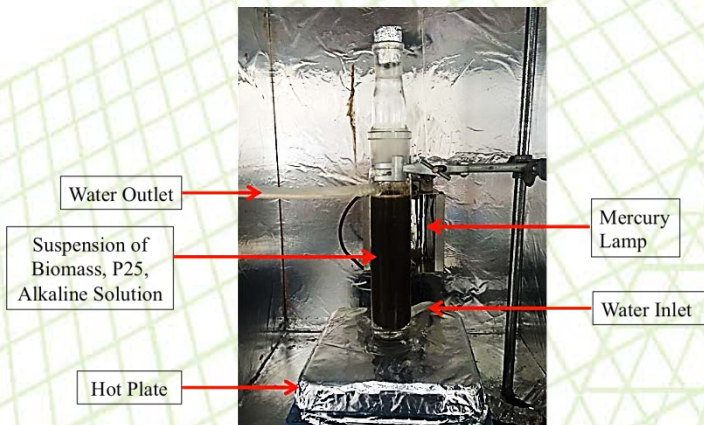
## Liquid Product



Further  
product  
analysis  
by HPLC

②

## Photocatalytic Pretreatment



Dilute with  
DI water  
until neutral

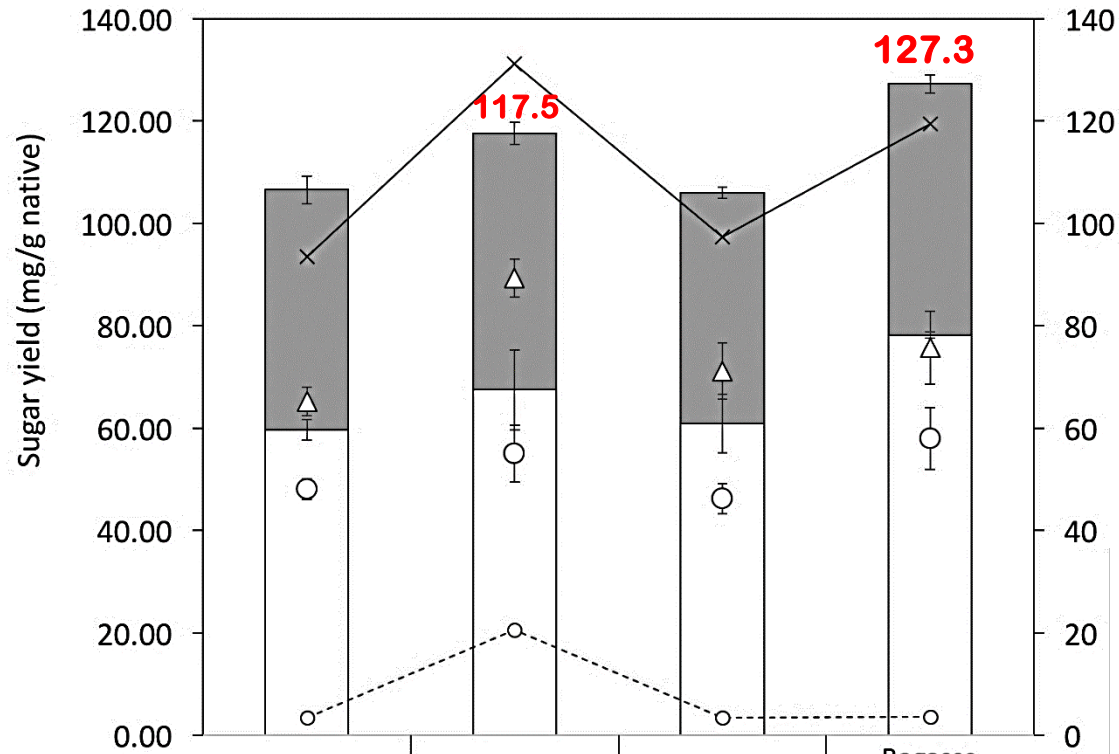


## Solid Product (neutral)

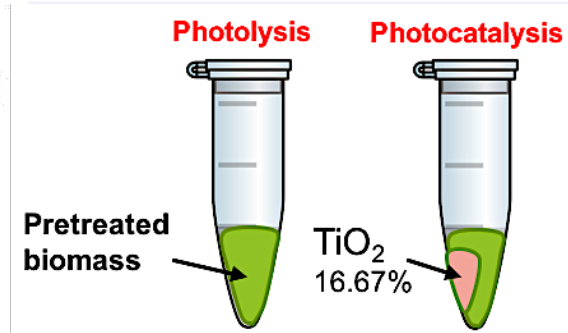


Further  
enzymatic  
hydrolysis

# Photocatalytic Pretreatment of Biomass




**Condition:**  
 Biomass = 7.5 g  
 Solvent (water) = 150 ml  
 TiO<sub>2</sub> = 1.5 g  
 Temperature = 25 °C  
 Time = 24 h



	Bagasse + H2O	Bagasse + H2O + UV	Bagasse + H2O + TiO <sub>2</sub>	Bagasse + H2O + TiO <sub>2</sub> + UV
■ Pentose(mg/g native)	47.00	50.09	45.12	49.07
□ Glucose(mg/g native)	59.60	67.46	60.88	78.18
○ Pentose (mg/g pretreated)	48.11	55.00	46.23	57.91
△ Glucose (mg/g pretreated)	65.18	89.36	71.09	75.71
✕ Total sugar (mg/g pretreated)	93.53	131.22	97.27	119.49
-○ Weight loss (%)	3.48	20.64	3.42	3.65
<u>Catalyst in Solid Phase (%)</u>	0.00	0.00	16.47	16.67

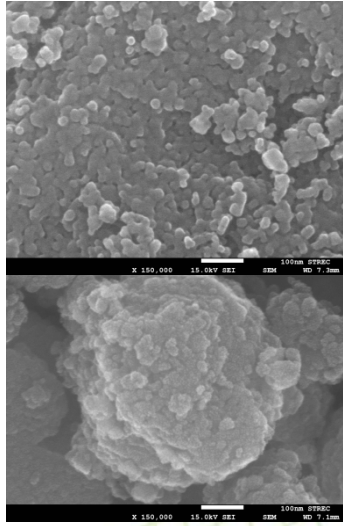
**Sugar digestibility yields in photocatalytic pretreatment (solvent = water) compared with blanks (no catalyst and/or no UV irradiation).**



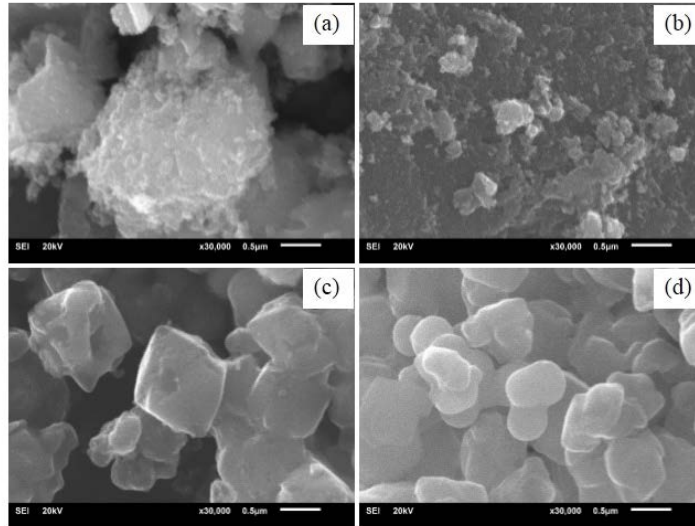
# Overall Research Outputs

# Overall Research Outputs

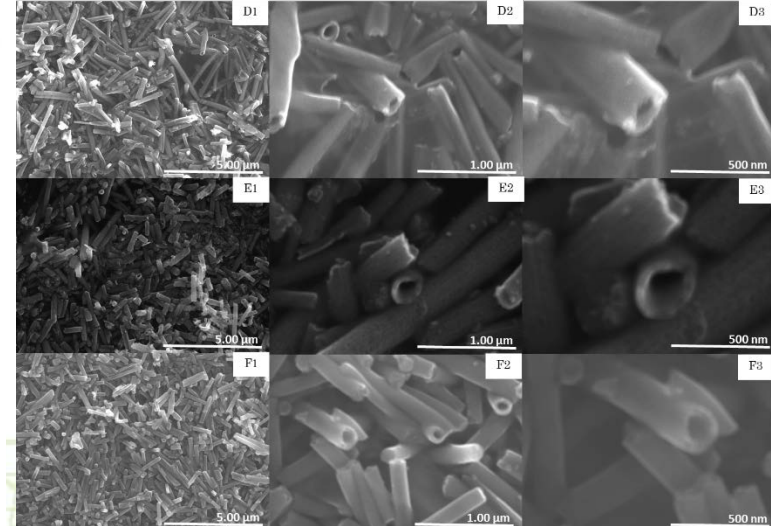
## Synthesized Photocatalysts



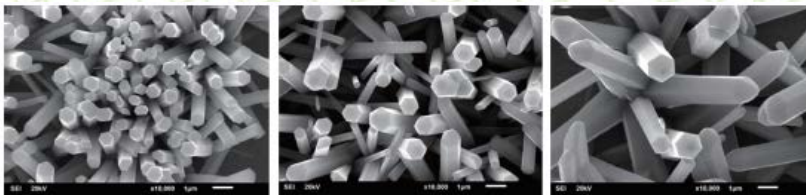
TiO<sub>2</sub> nanoparticles



Zeolite supported TiO<sub>2</sub>



TiO<sub>2</sub> nanofibers and nanotubes



TiO<sub>2</sub> nanowires

## High-value chemicals

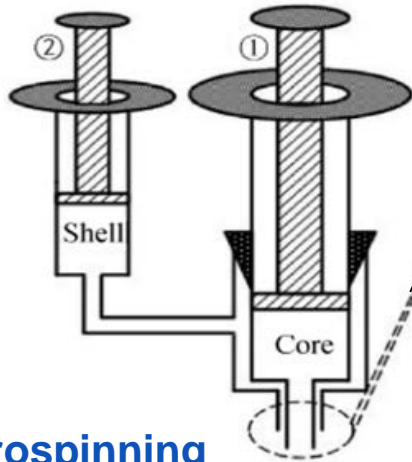
- Xylitol
- Gluconic acid
- Arabinose
- Formic acid
- Vanillin
- 2-methyl naphthalene
- 4-hydroxy-benzaldehyde
- Etc.

# Electrospinning

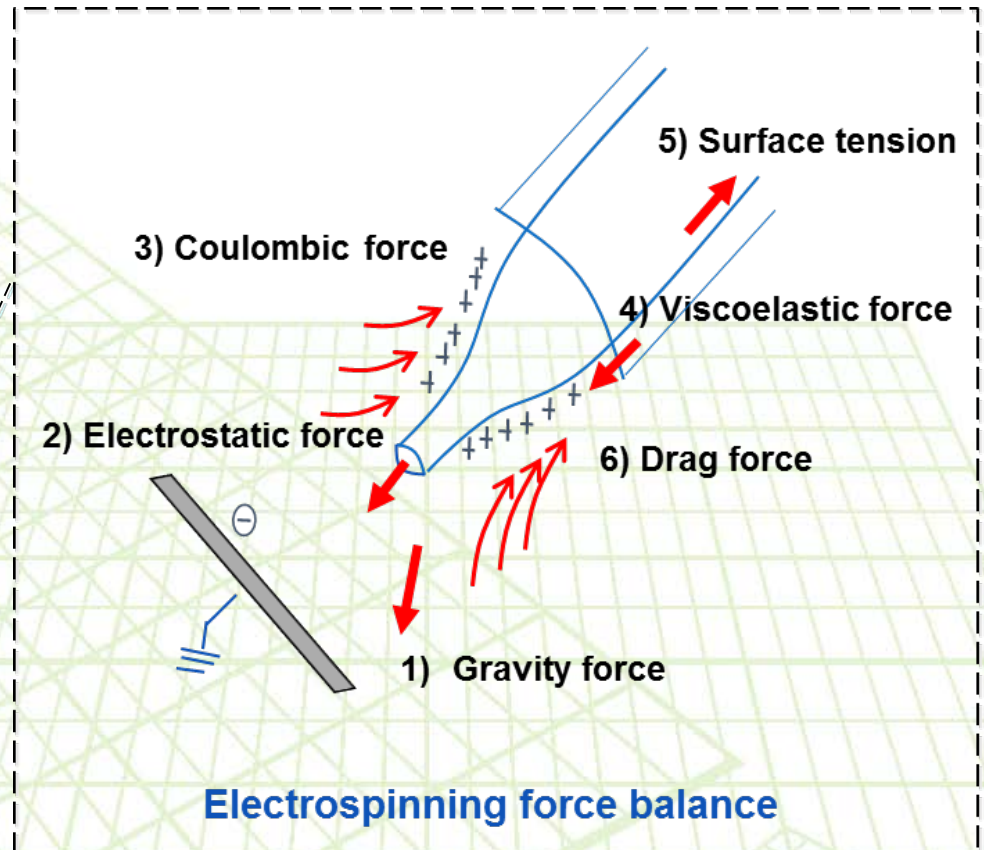
**Electrospinning** is a technique to produce the polymer nanofibers from a wide variety of materials and versatile applications.

Different methods of electrospinning:

1. Direct electrospinning
2. Emulsion electrospinning
3. Coaxial electrospinning



Coaxial electrospinning with two-capillary spinneret.



Electrospinning force balance



# Electrospinning



Experimental setup






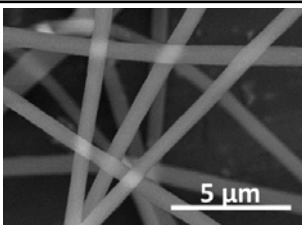
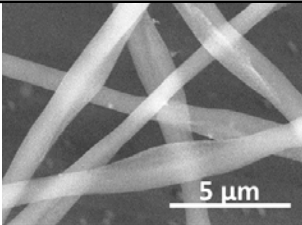
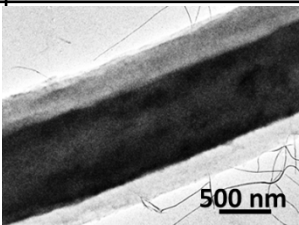
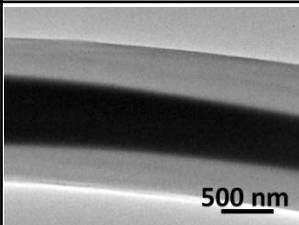
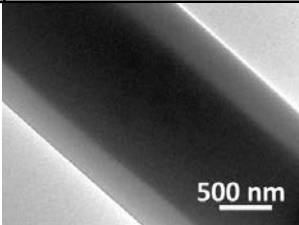
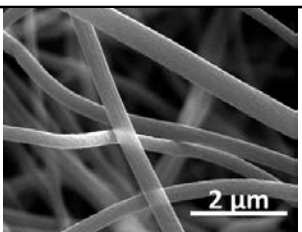
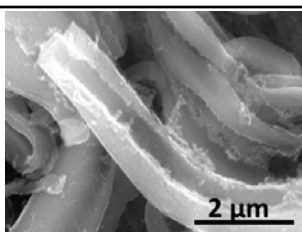
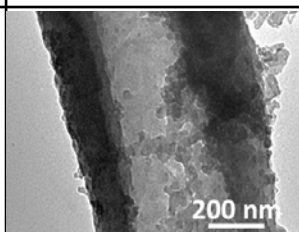
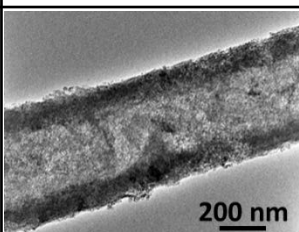
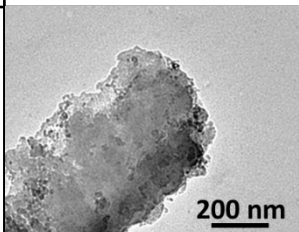
## Internal factors:

- Type of polymer,
- Type of solvent,
- Solution concentration (viscosity),
- Solution conductivity, *etc.*

## External factors:

- Collecting distance,
- Applied voltage,
- Solution flow rate,
- Ambient temperature, humidity, *etc*

# Balance levels of inner/outer nozzle end

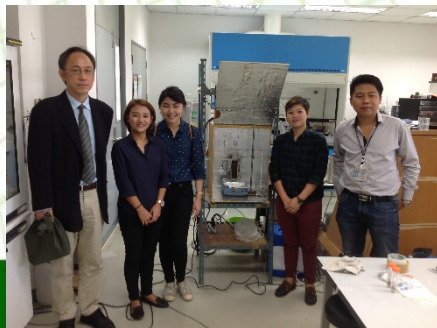
	SEM Images		TEM Images		
Nanofibers	PAN	PAN/PMMA	PAN/PMMA		
Nozzle	Single nozzle	Coaxial nozzle	Inward	Normal	Outward
Illustration					
As spun nanofiber <i>(Before calcination)</i>	 5 $\mu\text{m}$	 5 $\mu\text{m}$	 500 nm	 500 nm	 500 nm
Carbon Nanofiber <i>(After calcination)</i>	 2 $\mu\text{m}$	 2 $\mu\text{m}$	 200 nm	 200 nm	 200 nm

# Project Outputs



## Exchange Researches

Name	Exchange Period	Research Topic
<b>Ms. Kamonchanok Roongraung</b>	18 Feb 2016 – 19 July 2016	Nano-scaled Photocatalysts for Energy Applications
<b>Mr. Suriyachai Nopparat</b>	28 Sep 2016 – 31 May 2017	Modification of Visible Light Photocatalytic Activity for Biomass Conversion to Value-added Chemicals
<b>Ms. Nutsanun Klueb-arb</b>	14 Nov 2016 – 23 Dec 2016	A Study of Reaction Pathways in Photocatalytic Conversion of Sugars to High-Value Fuels and Chemicals
<b>Ms. Puangphen Hongdilokkul</b>	14 Nov 2016 – 23 Dec 2016	Photocatalytic Upgrading of Lignin to High Value Products by Nanostructured Catalysts
<b>Ms. Kanyanee Sanglee</b>	6 Feb 2017 – 17 Mar 2017	Development of Visible-Light Irradiation Responded Metal Oxide for Photocatalytic and Photovoltaic Applications



# Project Outputs



## Papers

- Navaporn Kaerkitcha, Surawut Chuangchote, and Takashi Sagawa (2016) "Control of physical properties of carbon nanofibers obtained from coaxial electrospinning of PMMA and PAN with adjustable inner/outer nozzle-ends," *Nanoscale Research Letters*, 11(1), 1-9.
- Witchaya Arpavate, Surawut Chuangchote, Navadol Laosiripojana, Jatuphorn Wootthikanokkhan, and Takashi Sagawa (2016) "ZnO Nanorod Arrays Fabricated by Hydrothermal Method Using Different Thicknesses of Seed Layers for Applications in Hybrid Photovoltaic Cells," *Sensors and Materials*, 28(5), 403-408.
- Kamonchanok Roongraun, Navadol Laosiripojana, Surawut Chuangchote (2016) "Development of Photocatalytic Conversion of Glucose to Value-added Chemicals by Supported-TiO<sub>2</sub> Photocatalysts," *Applied Mechanics and Materials*, 839, 39-43.
- Mathana Wongaree, Siriluk Chiarakorn, Surawut Chuangchote, and Takashi Sagawa (2016) "Photocatalytic Performance of Electrospun CNT/TiO<sub>2</sub> Nanofibers in a Simulated Air Purifier under Visible Light Irradiation," *Environmental Science and Pollution Research*, 23, 21395-21406.

## Patent

- Xylitol Production from Glucose and Xylose Using Titanium Dioxide Photocatalyst," Patent Submission No. 1401007893.